

### 1. DESCRIPTION

Rollgum Tape is a black, vulcanised, pressure-sensitive adhesive strip designed for making high-resistance seams in all Rollgum waterproofing systems.

# 2. TECHNICAL SPECIFICATIONS

| Polymer base                | EPDM              |
|-----------------------------|-------------------|
| Colour                      | Black             |
| Tensile strength            | 0,28 MPa min.     |
| Lengthening (unvulcanised)  | 1000% min.        |
| Peeling resistance on EPDM  | 0,07 MPa at 21 °C |
| Shearing resistance on EPDM | 0,14 MPa at 21 °C |
| Folding at low temperature  | -46 °C            |
| Service temperature         | -40 °C a 93 °C    |
| Application temperature     | 5 °C a 50 °C      |

## 3. PREPARATION

The surfaces of the EPDM membranes must be prepared with the system's primer. It must be tempered before being applied if it has been exposed to temperatures below 15 °C for long periods.

#### 4. APPLICATION INSTRUCTIONS

Once the primer is dry, position the Rollgum Tape strip on the primer and remove the protective film while pressing on it with your hand. Apply pressure to the entire surface with the silicon roller. Once the strip has been applied, seal the visible edges with the sealing adhesive BOND007.

On cloudy days and at temperatures below 15 °C, it is recommended to use a hot air gun to heat the Rollgum Tape strip to ensure formability. On sunny days it is not normally necessary to preheat the product.



## 5. PRESENTATION, STORAGE AND SHELF LIFE

- It comes in rolls of width 7.62 cm and length 30.5 m.
- Store in the original sealed containers and at temperatures between 4 °C and 43 °C. Keep the material out of direct sunlight until it is applied.
- The expiry is 24 months when stored in the aforementioned conditions. Check the date of manufacture on each container.

## 6. LIMITATIONS

- Do not use for "flashing" or detail forming applications.
- Must not be used on PVC or TPO membranes
- Talc, dust, oil, ice, snow or humid conditions inhibit its adhesion. Clean and dry surfaces are required to lay this product.

Our instructions are based on genuine laboratory studies and our experience, but we recommend that the person applying the product carry out their own tests, as the variety of materials on the market and the different application methods, over which we have no control, mean that said person is fully responsible for its application.

